



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11339	27/55
2.	Visual Inspection	OK - 4-5 mm (SEW)	Micro Drg. H-594 AP
3.	Pellet Die No.	12182	07-OK
4.	Hardened by	hark finner	Reluf - OK
5.	Received by after hardening (Name)	Janji	(2-2) 32 mm
6.	Hardness achieved on 1 st side	51.7 - 51.8 HRC	Reluf 5.5 28 mm
7.	Hardness achieved on 2 nd side	50.8 - 50.4 HRC	Center - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.08) mm	Tapping 3/16"
10.	Outside Diameter	530 mm	Deep. 17 mm
11.	Inside Diameter	420 mm	Tapping Holes
12.	Width of die	182 mm	Holes - 8
Inspected By (Sign) & Date		Janji 1/4/24	
1.	Finish Fitting size 1 st side	489 ± .12 ± .12 mm	
2.	Finish Fitting size 2 nd side	489 ± .10 ± .11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 1/4/24	
1.	Supplied to (Customer Name)	Mubrikraft India, Tamil Nadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 1/4/24	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC