



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15571

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15844	
2.	Visual Inspection	OK - 3.5 mm (S&W)	SD/ST
3.	Pellet Die No.	16323	Depth 21541
4.	Hardened by	Wark ferris	UT-OK
5.	Received by after hardening (Name)	Janji	Relief - OK
6.	Hardness achieved on 1 st side	50.0 - 50.1 HR	(3-3) 2 12 mm
7.	Hardness achieved on 2 nd side	48.1 - 49.7 HR	Relief p 4.0 5 mm
8.	Ovality after hardening 1 st side	(0.7) mm	Counter - OK
9.	Ovality after hardening 2 nd side	(0.7) mm	Pop - 565 mm
10.	Outside Diameter	630 mm	Tapping 1720
11.	Inside Diameter	520 mm	Deep - 18 - 4 mm
12.	Width of die	222 mm	Tapping 1000
Inspected By (Sign) & Date		Janji 22/9/15	Hols - 12
1.	Finish Fitting size 1 st side	610 ± 0.6 - 610 ± 1.0 mm	
2.	Finish Fitting size 2 nd side	610 ± 1.0 - 610 ± 1.0 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 22/9/15	
1.	Supplied to (Customer Name)	Sincha ferris, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 22/9/15	

Setu 22/9/15

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Reviewed by (Engineer-CNC)

Manager-CNC