



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15526

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15799	30/10
2.	Visual Inspection	OK - 6.0 mm (74 mic)	Done at 1249
3.	Pellet Die No.	14367	27-OK
4.	Hardened by	Lark Bermer	Relief-OK
5.	Received by after hardening (Name)	Janji	(2-2) 16mm
6.	Hardness achieved on 1 st side	47.9 - 48.1 HR	10mm
7.	Hardness achieved on 2 nd side	46.3 - 46.5 HR	Gunter-OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 350 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M12
10.	Outside Diameter	404 mm	Dep - 18-4mm
11.	Inside Diameter	304 mm	Tapping M10
12.	Width of die	121 mm	Hub - 8
Inspected By (Sign) & Date		Janji 15/9/13	
1.	Finish Fitting size 1 st side	382 ± .12 - 382 ± .12 mm	
2.	Finish Fitting size 2 nd side	382 ± .12 - 382 ± .12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 15/9/13	
1.	Supplied to (Customer Name)	Ry Consultant, Kerala	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 15/9/13	

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Reviewed by (Engineer-CNC)

Manager-CNC