



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15383

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15207	58/66, 55/66
3.	Pellet Die No.	AK - 10-0 mm (M. dumb), 16087	not Dumb - 1360
4.	Hardened by	Wark Finnes	Wark - ak
5.	Received by after hardening (Name)	Jamji	Reluf - ak
6.	Hardness achieved on 1 st side	50.4 - 50.6 HR	787 11 3 11 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.6 HR	11 5 8 mm
8.	Ovality after hardening 1 st side	(0.5) mm	Gunt - ak
9.	Ovality after hardening 2 nd side	(0.8) mm	Pop - 619 mm
10.	Outside Diameter	680.1 mm	Tapping 116
11.	Inside Diameter	548.1 - 548.8 - 549.10 - 549.07 - 549.06 mm	Deep - 31.2 mm
12.	Width of die	205 mm	Tapping 116 Hole - 2
Inspected By (Sign) & Date		Jamji 22/8/15	
1.	Finish Fitting size 1 st side	690.1 - 690.12 - 690.12 Tapper 8'	
2.	Finish Fitting size 2 nd side	690.1 - 690.12 - 690.12 Tapper 8'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jamji 22/8/15	
1.	Supplied to (Customer Name)	Bhavishya, Bafal, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jamji 22/8/15	

Sasouli
22/8/15

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/PMK