



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

15334

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15823	44/15
2.	Visual Inspection	OK - 4.0 mm (SSCW)	14924/15
3.	Pellet Die No.	15901	UT-OK
4.	Hardened by	hark funny	Relief-OK
5.	Received by after hardening (Name)	Janji	Ø 4.5 ± 11 mm
6.	Hardness achieved on 1 st side	50-4-52-1 HR	Ø 5.0 ± 5 mm
7.	Hardness achieved on 2 nd side	49.0-49.0 HR	Grinding-OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD-585 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep-18-4 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes-12
Inspected By (Sign) & Date		Janji 14/8/15	
1.	Finish Fitting size 1 st side	610 ± 0.05 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 14/8/15	
1.	Supplied to (Customer Name)	Godrej Agrovet, V.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 14/8/15	

14/8/15

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC