



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15276

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15516	32155
3.	Pellet Die No.	ok - 6.0 mm (M. Subbar)	Phos 666A-HB
4.	Hardened by	14279	UT-OK
5.	Received by after hardening (Name)	huk pinnu	Relief-OK
6.	Hardness achieved on 1 st side	48.1 - 49.3 HR	(2-3) 8 29 mm
7.	Hardness achieved on 2 nd side	48.1 - 49.1 HR	Relief 6-5 23 mm
8.	Ovality after hardening 1 st side	(0.6) mm	Counter-OK
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD- 640 mm
10.	Outside Diameter	8710 mm	Tapping M20
11.	Inside Diameter	600 mm	Deep- 18-4 mm
12.	Width of die	222 mm	Tapping Half
Inspected By (Sign) & Date		Jaijan 8/14/25	Hals - 12
1.	Finish Fitting size 1 st side	680 ± .12 - 680 ± .12 Tappin 12 th	Anal Size Check
2.	Finish Fitting size 2 nd side	680 ± .12 - 680 ± .12 Tappin 12 th	by - Sandeep Singh
3.	Finish size made by		hukh
Inspected By (Sign) & Date		Jaijan 8/18/25	
1.	Supplied to (Customer Name)	Cryamdhore Ind. W.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Jaijan 4/18/25	

1002 - C/VP/001

Reviewed by (Engineer-CNC)

Manager-CNC