



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15233

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14902	30150
3.	Pellet Die No.	OK - 3.0 mm (SSW)	Dr 01 57811
4.	Hardened by	15294	UT-OK
5.	Received by after hardening (Name)	Mark Purnas	Relief - OK
6.	Hardness achieved on 1 st side	49.6 - 49.2 HR	(3-3) 5 23 mm 5 20 mm
7.	Hardness achieved on 2 nd side	48.0 - 48.4 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.5) mm	FD - 585 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep - 18-4 mm
11.	Inside Diameter	520 mm	Tapping 110
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 29/7/13	
1.	Finish Fitting size 1 st side	612.5 ± 0.10 - 612.5 ± 0.11 Tappin 4°	
2.	Finish Fitting size 2 nd side	612.5 ± 0.07 - 612.5 ± 0.07 Tappin 4° ✓	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 29/7/13	
1.	Supplied to (Customer Name)	Sh. Tyoti Poulby, Bihar	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 29/7/13	

10002 - CWP/PMK

Satsar
29/7/13

Reviewed by (Engineer-CNC)

Manager-CNC