



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15051

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		
2.	Visual Inspection	14976	60/65
3.	Pellet Die No.	OK - 4.5 mm (Series)	Dring no - 351AB
4.	Hardened by	13893	UT-OK
5.	Received by after hardening (Name)	hark finny	Relief - ok
6.	Hardness achieved on 1 st side	50.3 - 50.9 HRC	(2-2) 14 mm
7.	Hardness achieved on 2 nd side	48.1 - 49.4 HRC	Relief 5-0 5 5 mm
8.	Ovalty aftery hardening 1 st side	(0.1) mm	Counter - ok
9.	Ovalty aftery hardening 2 nd side	(0.2) mm	PCD - 454 mm
10.	Outside Diameter	550 mm	Topping M20
11.	Inside Diameter	420 mm	Deep - 12 mm
12.	Width of die	158 mm	Topping No of
	Inspected By (Sign) & Date	hark finny 2/7/25	
1.	Finish Fitting size 1 st side	489 ± 0.05 - 489 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.05 - 489 ± 0.05 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	hark finny 2/7/25	
1.	Supplied to (Customer Name)	SR Afro chicks & breeders, Uganda	
2.	Dispatch Date		
	Reported By (Sign) & Date	hark finny 2/7/25	

2/17/25

Reviewed by (Engineer-CNC)

Manager-CNC