



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14940

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Polish Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15232	52155
2.	Visual Inspection	OK - 4.0 mm (SS7D)	839 11.5 mm
3.	Pellet Die No.	13898	07-OK
4.	Hardened by	Lark Finishes	Relief - OK
5.	Received by after hardening (Name)	Jangir	(3-3) 3 11 mm
6.	Hardness achieved on 1 st side	49.2 - 49.3 HRc	Relief 4.5 3 mm
7.	Hardness achieved on 2 nd side	48.3 - 48.4 HRc	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	10-565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 120
10.	Outside Diameter	6.30 mm	Deep - 18-6 mm
11.	Inside Diameter	5.20 mm	Tapping 110
12.	Width of die	186 mm	Hole - 12
Inspected By (Sign) & Date		Jangir 23/6/25	
1.	Finish Fitting size 1 st side	621 7.10 - 621 7.10 Tapping 12	
2.	Finish Fitting size 2 nd side	621 7.10 - 621 7.11 Tapping 12	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 23/6/25	
1.	Supplied to (Customer Name)	Kanhiya Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 23/6/25	

10002 - CWP/INK

Manager-CNC

Reviewed by (Engineer-CNC)