

14953



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15212 ✓	42/10
3.	Pellet Die No.	OK - 6-0 mm CSS (10) ✓	Rev as 31/10/13
4.	Hardened by	14313 ✓	UT-OK
5.	Received by after hardening (Name)	Lark Finny	Relief - OK
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRC	(3-3) 3 14 14
7.	Hardness achieved on 2 nd side	50.0 - 50.4 HRC	Relief 6-5 3 8
8.	Ovality after hardening 1 st side	(0.7) mm	Counter - OK
9.	Ovality after hardening 2 nd side	(0.8) mm	Tap - 505 mm
10.	Outside Diameter	620 mm	Tapping M16
11.	Inside Diameter	520 mm	Deep - 21.8 mm
12.	Width of die	188 mm	Tapping No. of
Inspected By (Sign) & Date		Janji 19/6/25	Feeds - 12
1.	Finish Fitting size 1 st side	620-9 ± 0.05	Final size check
2.	Finish Fitting size 2 nd side	620-9 ± 0.05	by - UTL - Doban
3.	Finish size made by		aposter
Inspected By (Sign) & Date		Janji 19/6/25	So
1.	Supplied to (Customer Name)	Capital feeds, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 19/6/25	

Satya
19/6/25

Reviewed by (Engineer-CNC)

Manager-CNC