



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14914	46/50
2.	Visual Inspection	OK - 4.0 mm (MJEU)	Reob 14805/12
3.	Pellet Die No.	14598	05-OK
4.	Hardened by	hark finny	Relief - OK
5.	Received by after hardening (Name)	Janji	(33) 5 14 mm
6.	Hardness achieved on 1 st side	49.1 - 49.3 HR	Relief 9 4.5 10 mm
7.	Hardness achieved on 2 nd side	49.6 - 50.0 HR	Counter - OK
8.	Ovalty after hardening 1 st side	(0.2) mm	Per - 840 mm
9.	Ovalty after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	701 mm	Sup - 12.6 mm
11.	Inside Diameter	600 mm	Tapping M10
12.	Width of die	285 mm	Holes - 16
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Finish Fitting size 1 st side	700 ± 0.10 - 700 ± 0.10 Tapper 12°	
2.	Finish Fitting size 2 nd side	700 ± 0.10 - 700 ± 0.10 Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Supplied to (Customer Name)	T.D. Azura kels, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/6/25	

Satish
16/6/25

Reviewed by (Engineer-CNC)

Manager-CNC