



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14945

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15104	SD/RO
2.	Visual Inspection	OK - 5.0 mm (SEW)	2 long 18 A-B
3.	Pellet Die No.	14970	UT-OK
4.	Hardened by	Wark Penny	Relief - OK
5.	Received by after hardening (Name)	Jayji	(2-2) 3 4 mm
6.	Hardness achieved on 1 st side	50.1 - 50.3 HRC	5 HRC
7.	Hardness achieved on 2 nd side	49.3 - 49.5 HRC	Greenish - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 484 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping 1120
10.	Outside Diameter	520 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping 1120
12.	Width of die	182 mm	Holes - 86
Inspected By (Sign) & Date		Jayji 16/6/25	
1.	Finish Fitting size 1 st side	489 ± 0.7 - 489 ± 0.7 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.8 - 489 ± 0.10 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayji 16/6/25	
1.	Supplied to (Customer Name)	CR Hubriston PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayji 16/6/25	

Satish 16/6/25

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC