



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14942

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 15224	39/50
2.	Visual Inspection	OK - 4-0 mm (SSCW)	Drilling hole size
3.	Pellet Die No.	14655	UT-OK
4.	Hardened by	hark purney	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 15mm
6.	Hardness achieved on 1 st side	49-6 - 50-0 HRC	Relief 4.5 11mm
7.	Hardness achieved on 2 nd side	48-9 - 49-2 HRC	Count for - OK
8.	Ovality after hardening 1 st side	(0-4) mm	PCD - 565mm
9.	Ovality after hardening 2 nd side	(0-8) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep - 18-6mm
11.	Inside Diameter	520 mm	Tapping 10-6mm
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Finish Fitting size 1 st side	610 ± 0.02 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.03 - 610 ± 0.03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Supplied to (Customer Name)	In to Sanjeev Industries, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/6/25	

Satyam 16/6/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWP/INK