



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14847

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14818	G6/66
2.	Visual Inspection	ok - 10-0 mm (M. Jumbo)	W-08
3.	Pellet Die No.	15032	Drg H-320 A-16
4.	Hardened by	herk funny	UT-OK
5.	Received by after hardening (Name)	Jayin	Relief-OK
6.	Hardness achieved on 1 st side	49.3 - 49.6 HR	5 H0
7.	Hardness achieved on 2 nd side	49.6 - 49.8 HR	5 H0
8.	Ovalty after hardening 1 st side	(0.8) mm	Greenfin-OK
9.	Ovalty after hardening 2 nd side	(0.4) mm	PCD - 619 mm
10.	Outside Diameter	680.1 mm	Tapping M16
11.	Inside Diameter	548.1 - 1.05 + 0.0 - 548.1 - 1.08 + 1.10 mm	Deep - 31.6 mm
12.	Width of die	195 mm	Tapping H0 of H0s - 2
Inspected By (Sign) & Date		Jayin 31/5/25	
1.	Finish Fitting size 1 st side	690.1 + 1.10 - 690.1 + 1.12 Tapper 8°	
2.	Finish Fitting size 2 nd side	690.1 + 1.08 - 690.1 + 1.10 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayin 31/5/25	
1.	Supplied to (Customer Name)	Agh Binatul, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayin 31/5/25	

Satyam
31/5/25

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC