



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14795

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14961	32/50
2.	Visual Inspection	OK - 4.0 mm (SSSTO)	1141 A+B
3.	Pellet Die No.	14723	UT-OK
4.	Hardened by	Lark Penny	Relief - OK
5.	Received by after hardening (Name)	Jamji	(3-3) 3.22 mm
6.	Hardness achieved on 1 st side	49.6 - 49.7 HRC	Relief 4.5 18 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.4 HRC	Grinder - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping Holes
12.	Width of die	186 mm	Holes - 12
Inspected By (Sign) & Date		Jamji 26/5/25	
1.	Finish Fitting size 1 st side	620.1 ± 0.10 - 620.1 ± 0.10 Tapping 12	
2.	Finish Fitting size 2 nd side	620.1 ± 0.12 - 620.1 ± 0.12 Tapping 12	
3.	Finish size made by		
Inspected By (Sign) & Date		Jamji 26/5/25	
1.	Supplied to (Customer Name)	Kamdhenu Cell, Anand Mahoraghat	
2.	Dispatch Date		
Reported By (Sign) & Date		Jamji 26/5/25	

Satje 26/5/25

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC