



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14269

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	In to 18040	38150
2.	Visual Inspection	OK - 3.5 mm (SSCW)	Don't harden
3.	Pellet Die No.	14632	UT-OK
4.	Hardened by	hark funny	Relief-OK
5.	Received by after hardening (Name)	Janji	(3.3) → 18 mm
6.	Hardness achieved on 1 st side	52.1 - 52.3 HRC	Relief 4.0 3 11 mm
7.	Hardness achieved on 2 nd side	51.5 - 51.7 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping H20
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping H0.6
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 23/5/25	
1.	Finish Fitting size 1 st side	610 ±0.05 - 610 ±0.05 mm	
2.	Finish Fitting size 2 nd side	610 ±0.05 - 610 ±0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 23/5/25	
1.	Supplied to (Customer Name)	In to Moha feed, Jsk	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 23/5/25	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC