

14254



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		50150
2.	Visual Inspection	14917	
3.	Pellet Die No.	OK - 8.0 mm (Series)	Depth 13760 AB
4.	Hardened by	15715	UT-OK
5.	Received by after hardening (Name)	herk. Punns	Relief - OK
6.	Hardness achieved on 1 st side	Janji	(2-2) 4 mm
7.	Hardness achieved on 2 nd side	51.1-51.3 HRC	3 mm
8.	Ovality after hardening 1 st side	50.3-50.6 HRC	Counter - OK
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 454 mm
10.	Outside Diameter	(0.3) mm	Tapping M20
11.	Inside Diameter	520 mm	Deep 12 mm
12.	Width of die	420 mm	Tapping M10 of
	Inspected By (Sign) & Date	158 mm	heads - 8
		Janji 21/5/15	
1.	Finish Fitting size 1 st side	489 ± 0.1 - 489 ± 0.02 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.04 - 489 ± 0.05 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Janji 21/5/15	
1.	Supplied to (Customer Name)	Ajoni Motech, Punjab	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Janji 21/5/15	

Saty 21/5/15

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK