



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14256

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		SD/SD
2.	Visual Inspection	14217	
3.	Pellet Die No.	ok - 8-0 mm (Senior)	Don't work 170
4.	Hardened by	15714	UT-OK
5.	Received by after hardening (Name)	herk Kumar	Relief - ok
6.	Hardness achieved on 1 st side	Janji	(2-2) 5 4 mm
7.	Hardness achieved on 2 nd side	50.8 - 51.1 HRC	FILE
8.	Ovality after hardening 1 st side	50.9 - 51.1 HRC	confer - ok
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 414 mm
10.	Outside Diameter	(0.3) mm	Tapping M20
11.	Inside Diameter	520 mm	Deep - 12 mm
12.	Width of die	420 mm	Tapping Holec
	Inspected By (Sign) & Date	158 mm	Hole - 8
1.	Finish Fitting size 1 st side	Janji 21/5/12	
2.	Finish Fitting size 2 nd side	489 ± 0.02 - 489 ± 0.02 mm	
3.	Finish size made by	489 ± 0.05 - 489 ± 0.05 mm	
	Inspected By (Sign) & Date		
1.	Supplied to (Customer Name)	Janji 21/5/12	
2.	Dispatch Date	Ajmeri Ristehi Punjab	
	Reported By (Sign) & Date		

Satya
21/5/12

Janji 21/5/12

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC