



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14682

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14895	39152
2.	Visual Inspection	OK - 3.0 mm (M-Jumbo)	549 AB
3.	Pellet Die No.	14237	UT-OK
4.	Hardened by	hard. finish	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 2 13mm
6.	Hardness achieved on 1 st side	51.6 - 51.9 HRC	Relief 3.5 13mm
7.	Hardness achieved on 2 nd side	50.9 - 51.4 HRC	Grout - OK
8.	Ovality after hardening 1 st side	(0.8) mm	Pen - 640 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping 120
10.	Outside Diameter	704 mm	Deep - 18-5 mm
11.	Inside Diameter	600 mm	Tapping 10 of
12.	Width of die	222 mm	tools - 12
Inspected By (Sign) & Date		Janji 12/5/15	
1.	Finish Fitting size 1 st side	690 1.12 - 690 1.12 Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 1.12 - 690 1.12 Tapper 12°	by - Sandeep Singh
3.	Finish size made by		with - op
Inspected By (Sign) & Date		Janji 12/5/15	251
1.	Supplied to (Customer Name)	SKM And Anil meel, karnatapur	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 12/5/15	

Sats 12/5/15

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/PINK