



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14594

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	7W to 14814	36/40
2.	Visual Inspection	OK - 4.0 mm (SEW)	Drum - OK
3.	Pellet Die No.	13760	UT - OK
4.	Hardened by	hark permas	Rebuf - OK
5.	Received by after hardening (Name)	Jayin	(2-2) 3.8 mm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HRC	Relief 4.5 4 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.1 HRC	Gun/n - OK
8.	Ovality after hardening 1 st side	0.12 mm	PCD - 484 mm
9.	Ovality after hardening 2 nd side	0.12 mm	Tapping 120
10.	Outside Diameter	500 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping 10 x 8
12.	Width of die	182 mm	

Inspected By (Sign) & Date

Jayin 30/4/25

1.	Finish Fitting size 1 st side	489.92 - 489.104 mm
2.	Finish Fitting size 2 nd side	489.103 - 489.104 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jayin 30/4/25

1.	Supplied to (Customer Name)	7W to vijwal feeds, U.S
2.	Dispatch Date	

Reported By (Sign) & Date

Jayin 30/4/25

1002 - CWPINK

Sets 30/4/25

Reviewed by (Engineer-CNC)

Manager-CNC