

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14271	31/34/43 Rev 02
3.	Pellet Die No.	OK - 3-0 mm (SEW)	Dring H - 875 H
4.	Hardened by	11777	UT-OK
5.	Received by after hardening (Name)	hark penus	Reluf-OK
6.	Hardness achieved on 1 st side	49.0 - 49.3 HRC	03-5 212mm 240 59mm
7.	Hardness achieved on 2 nd side	49.1 - 49.3 HRC	Grunter-OK
8.	Ovality after hardening 1 st side	0.12 mm	Rep - 590 mm
9.	Ovality after hardening 2 nd side	0.13 mm	Tapping 120
10.	Outside Diameter	606.5 mm	Deep - 26.5 mm
11.	Inside Diameter	520.5 mm	Tapping 10 of
12.	Width of die	238 mm	Heb - 8
Inspected By (Sign) & Date		Jayju 17/3/25	
1.	Finish Fitting size 1 st side	638.7 + .07 + .08 mm Tapper 10°	Under cut - 16.5 mm
2.	Finish Fitting size 2 nd side	638.7 + .03 + .04 mm Tapper 10°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 17/3/25	
1.	Supplied to (Customer Name)	Mellukkaran Jandy Koromalokay	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 17/3/25	

Reviewed by (Engineer-CNC)

Manager-CNC

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