

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		36/50
2.	Visual Inspection	14293	369A/B
3.	Pellet Die No.	OK - 4.0 mm (SSS1D)	OT-OK
4.	Hardened by	Work Person	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 2 18mm
6.	Hardness achieved on 1 st side	49.1 - 49.3 HRC	Relief 4.5 3 14mm
7.	Hardness achieved on 2 nd side	49.2 - 49.6 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M16
10.	Outside Diameter	620 mm	Deep - 23.6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	190 mm	Holder - 12
Inspected By (Sign) & Date		Janji 13/3/25	
1.	Finish Fitting size 1 st side	619.5 ± .10 9.10 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	619.5 ± .10 9.11 mm Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 13/3/25	
1.	Supplied to (Customer Name)	Siwan Redz, Kaithal	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 13/3/25	

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC