

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10307 0301

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14280/	38148/60
2.	Visual Inspection	OK - 8.0 mm (M. dubo)	Dring No 654 AB
3.	Pellet Die No.	14149/	UT-OK
4.	Hardened by	hark fernny	Reluf - OK
5.	Received by after hardening (Name)	Jayin	Q 8.5 3 22 mm
6.	Hardness achieved on 1 st side	48.8 - 49.1 HRc	Q 7-0 12 mm
7.	Hardness achieved on 2 nd side	48.6 - 48.9 HRc	Gunfu - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 645 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping g 120
10.	Outside Diameter	720 mm	Deep - 12.6 mm
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	222 mm	Hobs - 12
Inspected By (Sign) & Date		Jayin 12/3/25	
1.	Finish Fitting size 1 st side	690 $\pm$.12 $\pm$.12 mm	
2.	Finish Fitting size 2 nd side	690 $\pm$.12 $\pm$.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayin 12/3/25	
1.	Supplied to (Customer Name)	Shree Shyam, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayin 12/3/25	

Sethi 12/3/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWP/PINK